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D4042-042

Job Sheet 203560



Part No: D4042-042

Job Qty: 1 pcs

Part Name: Short Basket Base Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 12/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4042 REV.B IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B as per dwg revA DD 10.02.18 verified byEC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	1 pcs	12/10/19		0.00	28.57	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	1 pcs	12/10/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		DAS 43
							QC 9 - 50		9-89
							QC 9 - 9		
120	QC 5	1 pcs	12/10/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		DAS 43
							QC 5 - 49		9-89
							QC 5 - 51		
							QC 5 - 58		



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Container No: S238748



Part: D4042-042

Job No: 203560

Serial No/Batch: S238748

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/19

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				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
125	Handfinish - 2-1 Pressure-B4B	1 pcs	12/10/19	0.00 0.17	Handfinish - 2 - 1 - B4B
					Handfinish - 2 - 2 - B4B
					Handfinish - 2 - 3 - B4B
					Handfinish - 2 - 4 - B4B
130	Powdercoat - 2 White Gl(S)-B4B	1 pcs	12/10/19	0.00 1.00	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
140	QC 3	1 pcs	12/10/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
					QC 3 - 61
					QC 3 - 81
150	Handfinish - 4-1-Assembly-B4B	1 pcs	12/10/19	0.00 1.00	Handfinish - 4 - 1 - B4B
					Handfinish - 4 - 10 - B4B
					Handfinish - 4 - 11 - B4B
					Handfinish - 4 - 12 - B4B
					Handfinish - 4 - 13 - B4B
					Handfinish - 4 - 14 - B4B
					Handfinish - 4 - 15 - B4B
					Handfinish - 4 - 2 - B4B
					Handfinish - 4 - 3 - B4B
					Handfinish - 4 - 4 - B4B

DAS
15
9-89

					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
160 QC 5	1 pcs	12/10/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	DAS
					QC 5 - 68	DEC 12 2019 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
170 Packaging 3-1 - Stock - B4B	1 pcs	12/10/19	0.00	0.00	Packaging 3 - 1 - B4B	et 14-12-12
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	

					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180	QC 21 - SA	1	12/10/19	0.00	0.00	QC 21 - SA - 21
		pcs				QC 21 - SA - 70
						QC 21 - SA - 53

DAS

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DEC 12 2019

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: 5136920) ***WHEN ISSUING W/O FOR D4042-042, W/O D4051-042 AND
 Descriptions: D205-541-142 MUST BE ISSUE AT THE SAME TIME*** 1- assemble ribs ,handel plates weld as per dwg D4042 2- tack
 weld mesh on basket as per dwg D4042 (trim mesh if necessary)

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

125 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings)

130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) 1- Plug holes prior to Powdercoat as per dwg START TIME: 2:40

OVEN TEMPERATURE: 400° FINISH TIME: 3:10

140 - (QC3- Inspect Part Finish)

150 - (Assemble as per dwg)

160 - (QC5- Inspect part completeness to step on W/O)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2581	Mounting Bracket	2 pcs (2 ea)	100-Large Fab - Basket - 1	SJ14321
D4016-1	Hinge Half, Base	3 pcs (3 ea)	100-Large Fab - Basket - 1	SJ31789
D4021-1	Handle Plate	4 pcs (4 ea)	100-Large Fab - Basket - 1	SJ11734
D4042-043 ✓	Aft Rib Assembly	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ36681
D4042-1	Fwd Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ36024
D4042-11 ✓	Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ36010
D4042-13	Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ35996
D4042-5	Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ35967
D4042-7	Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ35956
D4042-9	Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ35934
D4043-041 ✓	Rib Assembly	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ26796
D4043-3	Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ35920
D4043-5	Rib	2 pcs (2 ea)	100-Large Fab - Basket - 1	SJ35918
D4043-7	Rib	2 pcs (2 ea)	100-Large Fab - Basket - 1	SJ35890
D4044-041 ✓	Fwd Rib Assembly	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ36753
D4044-043 ✓	Center Rib Assembly	2 pcs (2 ea)	100-Large Fab - Basket - 1	SJ36800
D4044-5	Aft Rib	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ36058
D4045-1 ✓	Lug	3 pcs (3 ea)	100-Large Fab - Basket - 1	SJ37360
D4046-1 ✓	Mesh Basket Base	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ37304
D4046-3 ✓	Mesh Fwd End	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ37874
D4046-5 ✓	Mesh Aft End	1 pcs (1 ea)	100-Large Fab - Basket - 1	SJ37876
D2931 ✓	Bumper	2 pcs (2 ea)	150-Handfinish - 4-1-Assembly-B4B	F86435
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	150-Handfinish - 4-1-Assembly-B4B	SJ96541
NAS1149DN832J	Washer	2 Ea (2 ea)	150-Handfinish - 4-1-Assembly-B4B	SJ3411-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	D2581	2	61	0
	D4016-1	3	55	0
	D4021-1	4	27	0
	D4042-043	1	0	0
	D4042-1	1	0	0
	D4042-11	1	0	0
	D4042-13	1	0	0
	D4042-5	1	0	0
	D4042-7	1	0	0
	D4042-9	1	0	0
	D4043-041	1	0	0
	D4043-3	1	0	0
	D4043-5	2	0	0
	D4043-7	2	0	0
	D4044-041	1	0	0
	D4044-043	2	0	0
	D4044-5	1	0	0
	D4045-1	3	1	0
	D4046-1	1	0	0
	D4046-3	1	0	0
150-Handfinish - 4-1-Assembly-B4B	D4046-5	1	0	0
	D2931	2	609	0
	MS20600-AD4W3	2	174	0
	NAS1149DN832J	2	422	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					